

# KingSeal<sup>®</sup> HA200

Elastomeric high performance hot applied fuel resistant pavement joint sealant.

## DESCRIPTION

KingSeal HA200 is a single component, hot applied, fuel and oil resistant sealant designed for use in all types of concrete pavement joints.

## APPLICATIONS

- ☐ For sealing all types of joints in airport runways and aprons.
- ☐ For sealing all types of joints in car parks, and traffic decks.
- ☐ For sealing of all types of joints in warehouses, oil terminals, docks and harbours.

## ADVANTAGES

- ☐ Suitable for all climate conditions, weathering UV resistant.
- ☐ Fuel and oil resistant.
- ☐ Excellent Movement accommodation in butt joints.
- ☐ Pourable and self-leveling.
- ☐ Good chemical resistant to wide range of mild alkalis, diluted acids and solvents.
- ☐ Outstanding resistance to petrol, oil and jet-fuel spillage.
- ☐ Maintains resilience and elastomeric properties even at sub-zero temperatures.
- ☐ Does not flow, bubble or blister at high ambient temperatures.

## STANDARDS

- ☐ ASTM D3569-95, D3406-95, D7116-05.
- ☐ US Federal Spec. SS-S-1614, 167b, 1401b, 1614.
- ☐ BS 2499 : 1993 Type F1.

## METHOD OF USE

### Substrate Preparation

All surfaces should be clean of dirt, laitance, foreign matters and curing compounds. After cleaning, to control and maintain the required joint depth, heat resistant backer rod of an appropriate size should be placed in the joint to the required depth. Care should be taken not to puncture the backing rod during installation as punctures in the backing rod might create bubbling.

### Priming

No independent primer is required.

## TECHNICAL PROPERTIES

Appearance:	Thick fluid
Solid content:	100%
Colour:	Shiny black
Chemical type:	Pitch/PVC
Movement accommodation factor:	25% for butt joints
Specific gravity:	1.30 ± 0.05
Service temperature:	-20 to 70°C
Water resistance:	Excellent
Weather resistance:	Excellent

## Melting

KingSeal HA200 should be melted in a special double-boiler, oil-jacketed melter equipped with agitator and control thermometer.

The material should be heated to a minimum temperature of 150°C and should not exceed 190°C with a maximum 6 hours safe heating period.

## PLACING AND FINISHING

Extrude sealant into the prepared joint. The hot sealant should be slightly recessed to a minimum 3mm below pavement surface.

## CLEANING

All equipment should be cleaned immediately after finishing. Extruding equipment should be cleaned thoroughly using special flush oil.

## PACKAGING

KingSeal HA200 is available in 17 litre packs (22.1 kg) and 200 litre containers (260 kg).

## JOINT SIZE SUITABILITY

Joint width\*:

- ☐ 40 mm (maximum in trafficked areas).
- ☐ 10 mm (minimum).

Joint depth:

- ☐ 12 mm minimum.
- ☐ 25 mm maximum.

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## SEALANT QUANTITY ESTIMATOR

Joint size mm	Meters per litre
10 x 10	10.00
13 x 13	5.91
15 x 15	4.44
20 x 10	5.00
20 x 20	2.50
25 x 12	3.33
25 x 25	1.60
30 x 15	2.22
30 x 30	1.11

## STORAGE

Shelf life is 1 year when stored under cover, out of direct sunlight and protected from extremes of temperature.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult KingKrete's Technical Services Department.

## HEALTH AND SAFETY

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Reseal containers after use. Use in well ventilated areas and avoid inhalation.

## NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KingKrete representative.

KingKrete Inc. reserves the right to have the true cause of any difficulty determined by accepted test methods.

## QUALITY AND CARE

All products originating from KingKrete's manufacturing facilities are manufactured under a management system independently certified to conform to the requirements of the quality standard ISO 9001.

\* Properties listed are based on laboratory-controlled tests.

® = Registered trademark of the KingKrete-Group in many countries.

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### STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this KingKrete Inc. publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

### NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by KingKrete Inc. either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not KingKrete Inc. are responsible for carrying out procedures appropriate to a specific application.